



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

648.4707

Job Sheet 203627



Part No: 648.4707

Job Qty: 4 pcs

Part Name: SWA3 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 12/27/19

Type: SOLD

Description: Order 21410

Note: O&OPM-SWA3 REV.3 IPP REV:A 17.12.12 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	4 pcs	12/27/19		0.00	0.80	Small Fab - 1		DA 26 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
120	QC 4	4 pcs	12/27/19		0.00	0.00	QC 4 - 28		JRB
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
130	Packaging 3-1 - Stock - B4B	4 pcs	12/27/19		0.00	0.00	Packaging 3 - 1 - B4B		JRB
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: 8239272



Part: 648.4707

Job No: 203627

Serial No/Batch: 8239272

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 12/10/19

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				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	4 pcs	12/27/19	0.00 0.00	DC - 1 - B4B	DAS
				DC - 2 - B4B	21
140 QC 21 - FG	4 pcs	12/27/19	0.00 0.00	QC 21 - FG - 21	9-59
				QC 21 - FG - 70	DAS
				QC 21 - SA - 53	21

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Part Op 110 - (Small Fab) Pack, bag and label

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) vIdentify and pack for shipping as per PPP 648.4707

135 - DC (Document Control) Photocopy bluefile & type labels per PPP 648.4707

140 - (QC21- Final Inspection - Work Order Release)

9-59

013389

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-832-1/4	Set Screw	4 Ea (1 ea)	110-Small Fab - 1	5165060
188-FPSS-832-3/8	Set Screw	4 Ea (1 ea)	110-Small Fab - 1	5175966
188-FSCS-1032-5/8	Flat socket cap Screw	16 Ea (4 ea)	110-Small Fab - 1	5216680-1 x 13
600.1319	Up Decal	4 pcs (1 ea)	110-Small Fab - 1	5173607
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge replace w/ 01004-08-047	24 ft (6 ea)	110-Small Fab - 1	5179682
SWA3-400	Button Head Screw	8 pcs (2 ea)	110-Small Fab - 1	5236912
SWA3-600	O-Ring	4 pcs (1 ea)	110-Small Fab - 1	5198668
SWA3-700	Bearing Balls - 1/4"	128 Ea (32 ea)	110-Small Fab - 1	5233366
SWA6A-1900	1/4" Female Spade Connector	24 Ea (6 ea)	110-Small Fab - 1	8235562
SWA6A-2000	1/8" Female Spade Connector	16 Ea (4 ea)	110-Small Fab - 1	5097727

5227123
x8

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-832-1/4	4	69	0
	188-FPSS-832-3/8	4	87	0
	188-FSCS-1032-5/8	16	141	0
	600.1319	4	213	0
	EL314-SJTOW	24	0	0
	SWA3-400	8	2	0
	SWA3-600	4	20	0
	SWA3-700	128	289	0
	SWA6A-1900	24	35	0
	SWA6A-2000	16	523	0

Part Specifications

Specifications could not be found.

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